SAFETY DATA SHEET
DP 77 Industrial Spray Adhesive

Revision Date: October 9, 2018
Version #: 8.0
Supersedes Date: September 4, 2018

Section 1 – Product And Company Identification

Product Identifier
Product Name: Industrial Spray Adhesive
Product Code: DP 77
Product ID: 33243

Intended Use
Adhesive

Supplier's Details
Manufactured For: Design Polymeric
Address: 3301 W. Segerstrom Ave., Santa Ana, CA 92704
Information Phone: (714) 432-0600

Emergency Telephone Number
Chem-Tel: (800) 255-3924 (24 hours)

Section 2 - Hazard Identification

Product Signal Word: DANGER
Physical Hazard Classification: Flammable Aerosols, Category 1
Extremely Flammable Aerosol.

Physical Hazard Precautionary Statements:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Do not pierce or burn, even after use.
Protect from sunlight.
Do not expose to temperatures exceeding 50°C/122°F.

Health Hazard Classification(s):
Acute Toxicity - Oral - Level 4
Acute Toxicity - Dermal - Level 5
Acute Toxicity - Inhalation - Level 5
Skin Corrosion/Irritation - Level 3
Eye Damage/Irritation - Level 2B
Specific Target Organ Toxicity (Single Exposure)
Specific Target Organ Toxicity (Repeated Exposure)
Aspiration Hazard - Level 2

Health Hazard Statements:
Harmful if swallowed.
May be harmful if swallowed and enters airways.
May be harmful in contact with skin.

Causes mild skin irritation.

Causes eye irritation.

May be harmful if inhaled.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

**First-Aid Statement(s):**

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local regulations.

**Handling and Storage Statement(s):**

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

**Exposure Control / Personal Protection Statement(s):**

Do not breathe dust/fume/gas/mist/vapours/spray.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Wash hands and exposed areas thoroughly after handling.

Do no eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

**Disposal Statement(s):**

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

---

### Section 3 – Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS #</th>
<th>% Range</th>
<th>PEL</th>
<th>TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCARBON PROPELLANT</td>
<td>68476-86-8</td>
<td>10%</td>
<td>20%</td>
<td>NO DATA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>NO DATA</td>
</tr>
<tr>
<td>ALIPHATIC HYDROCARBON *</td>
<td>110-54-3</td>
<td>15%</td>
<td>30%</td>
<td>500 PPM</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>50 PPM</td>
</tr>
<tr>
<td>STYRENE-ISOPRENE BLOCK</td>
<td>025038-32-8</td>
<td>5%</td>
<td>15%</td>
<td>NOT HAZARDOUS UNDER</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>NOT HAZARDOUS UNDER</td>
</tr>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>15%</td>
<td>30%</td>
<td>TWA 1000 PPM</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TWA 750 PPM, STEL 1000 PPM</td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>79-20-9</td>
<td>3%</td>
<td>10%</td>
<td>200 PPM</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>200 PPM</td>
</tr>
<tr>
<td>PETROLEUM HYDROCARBON RESIN</td>
<td>68527-25-3</td>
<td>5%</td>
<td>15%</td>
<td>NOT ESTABLISHED</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>NOT ESTABLISHED</td>
</tr>
<tr>
<td>ROSIN ESTER</td>
<td>PROPRIETARY</td>
<td>3%</td>
<td>10%</td>
<td>NOT DETERMINED</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>NOT DETERMINED</td>
</tr>
</tbody>
</table>
Section 4 - First Aid Measures

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local regulations.

GENERAL:
This material is an aspiration hazard and defats the skin. Breathing vapors of high concentrations may cause CNS depression.

EYE CONTACT: Slightly irritating but does not injure eye tissue.

SKIN CONTACT: Low order of toxicity. Frequent or prolonged contact may irritate and cause dermatitis. Skin contact may aggravate an existing dermatitis condition.

INHALATION: High vapor/aerosol concentrations (greater than approximately 100 ppm) are irritating to the eyes and the respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness, and other central nervous system effects, including death.

INGESTION: Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly minimal toxicity.
SAFETY DATA SHEET
DP 77 Industrial Spray Adhesive

FIRST AID

EYE CONTACT: Flush eyes with large amounts of water until irritation subsides. If irritation persists, get medical attention.

SKIN CONTACT: Flush with large amounts of water; use soap if available. Remove grossly contaminated clothing, including shoes, and launder before reuse.

INHALATION: Using proper respiratory protection, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep at rest. Call for prompt medical attention.

INGESTION: If swallowed, DO NOT induce vomiting. Keep at rest. Get prompt medical attention.

PRECAUTIONS

SPECIAL PRECAUTIONS: Health studies have shown that many hydrocarbons pose potential human health risks which may vary from person to person. As a precaution, exposure to liquids, vapors, mists or fumes should be minimized.

PERSONAL PROTECTION: For open systems where contact is likely, wear safety glasses with side shields, long sleeves, and chemical resistant gloves. Where concentrations in air may exceed the limits, work practice or other means of exposure reduction are not adequate, NIOSH/MSHA approved respirators may be necessary to prevent overexposure by inhalation.

VENTILATION: The use of mechanical dilution ventilation is recommended whenever this product is used in a confined space, is heated above ambient temperatures, or is agitated.

Section 5 – Fire-Fighting Measures

FIRE AND EXPLOSION HAZARDS: This product releases Flammable Vapors at well below ambient temperatures and readily forms flammable mixtures with air exposed to an ignition source. It will burn in the open or be explosive in confined spaces. Its vapors are heavier than air and may travel long distances to a point of ignition, and then flash back. Alkaline/chlorine gas mixtures have produced explosions.


SPECIAL FIREFIIGHTING PROCEDURES: Gas fires should not be extinguished unless the gas flow can be stopped immediately. Allow the fire to burn itself out. If the source cannot be shut off immediately, all equipment and surfaces exposed to the fire should be cooled with water to prevent over-heating flash-backs, or explosions. Control fire until gas supply can be shut off. Use proper protective equipment. Use fresh air respirator when exposure to hazardous concentrations of toxic gases is possible.

FIRE FIGHTING: Use water spray to cool fire exposed surfaces and to protect personnel. Isolate “fuel” supply from fire. Use foam, dry chemical, or water spray to extinguish fire. Avoid spraying water directly into storage containers due to danger of boiling over. This liquid is volatile and gives off invisible vapors. Either the liquid or vapor may settle in low areas or travel some distance along the ground or surface to ignition sources where they may ignite or explode.

Section 6 – Accidental Release Measures

STEPS TO BE TAKEN IN CASE CONTAINER IS PUNCTURED AND MATERIAL IS RELEASED:
Clean up area by mopping or with absorbent materials and place in closed container for disposal. Consult Federal, State, and local disposal authorities.

WASTE DISPOSAL METHOD: Consult local authorities for proper waste disposal procedures. Empty de-pressurized containers cannot be reused. Cans which are pressurized or contain liquid must be disposed of in a permitted waste management facility. Consult Federal, State, and local disposal authorities for approved procedures.

Section 7 – Handling and Storage

Use personal protective equipment as required.
Store locked up.

**VENTILATION REQUIREMENT:** Use adequate level exhaust ventilation. Note: Where carbon monoxide may be generated, special ventilation may be required. Local exhaust recommended when appropriate to control employee exposure.

**RESPIRATORY PROTECTION:** Based on contamination level and working limits of the respirator, use a respirator approved by NIOSH/MSHA.

**EYES:** Face shield and goggles or chemical goggles should be worn.

**GLOVES:** Impervious gloves should be worn. Gloves contaminated with the product should be discarded. Polyfluorinated polyethylene has been suggested.

**OTHER CLOTHING EQUIPMENT:** Standard work clothing. Standard work shoes; discard if shoes cannot be decontaminated. Store contaminated clothing in well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse.

**RESPIRATORY PROTECTION:** In situations where vapor concentrations exceed the recommended exposure limits, a NIOSH approved organic vapor cartridge or air-supplying respirator should be worn.

---

**Section 8 - Exposure Controls/ Personal Protection**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

**VENTILATION REQUIREMENT:** Use adequate level exhaust ventilation. Note: Where carbon monoxide may be generated, special ventilation may be required. Local exhaust recommended when appropriate to control employee exposure.

**RESPIRATORY PROTECTION:** Based on contamination level and working limits of the respirator, use a respirator approved by NIOSH/MSHA.

**EYES:** Face shield and goggles or chemical goggles should be worn.

**GLOVES:** Impervious gloves should be worn. Gloves contaminated with the product should be discarded. Polyfluorinated polyethylene has been suggested.

**OTHER CLOTHING EQUIPMENT:** Standard work clothing. Standard work shoes; discard if shoes cannot be decontaminated. Store contaminated clothing in well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse.

**RESPIRATORY PROTECTION:** In situations where vapor concentrations exceed the recommended exposure limits, a NIOSH approved organic vapor cartridge or air-supplying respirator should be worn.

---

**Section 9 - Physical and Chemical Properties**

---
SAFETY DATA SHEET
DP 77 Industrial Spray Adhesive

Revision Date: October 9, 2018
Version #: 8.0
Supersedes Date: September 4, 2018

Flash Point (CCP): Level 3 Aerosol, Propellant: -132 degree F.
Boiling Point for Product: -44 to 302°F
Vapor Pressure for Product: 50 PSIG @ 75°F
Vapor Density for Product: Heavier than Air
Specific Gravity: 0.801
V.O.C.: <40%, WEB SPRAY ADHESIVE
Water Solubility: Slight
Appearance: Grayish Liquid
PH: N/D

Section 10 – Stability and Reactivity

STABILITY: Stable
CONDITIONS TO AVOID: Temperatures above 130 degree F.
HAZARDOUS POLYMERIZATION: Will not occur
MATERIALS AND CONDITIONS TO AVOID INCOMPATIBILITY: Strong oxidizing agents
HAZARDOUS DECOMPOSITION PRODUCTS: None

Section 11 – Toxicological Information

ALIPHATIC HYDROCARBON * 110-54-3
Acute oral toxicity: LD 50 Rat: 2,500 mg/kg
Acute inhalation toxicity: LC 50 Rat: 48,000 ppm, 4 hours
Acute dermal toxicity: LD 50 Rabbit: > 1,300 mg/kg
Routes of Entry: Inhalation, skin absorption, skin contact

Acute Exposure Hazards:
INHALATION HAZARD: Inhalation of vapors irritates the respiratory tract. Overexposure may cause central nervous system depression with lightheadedness, nausea, headache, and blurred vision. Greater exposure may cause muscle weakness, numbness of the extremities, unconsciousness and suffocation. Vapors can displace oxygen, especially in confined spaces.

INGESTION HAZARD: May produce gastrointestinal irritation with abdominal pain, nausea, vomiting, and diarrhea. Aspiration into lungs may cause chemical pneumonitis, which may be fatal. May cause central nervous system depression.

SKIN CONTACT HAZARD: May cause redness, irritation, dryness, cracking, and pain. Defatting or dermatitis may result from prolonged or repeated exposure. Hexane may be absorbed through the skin with possible systemic effects. There are no reports of skin sensitization through occupational exposure. Sensitization was not observed in a maximization test using 25 volunteers.

EYE CONTACT HAZARD: Vapors cause mild irritation. Splashes may cause redness and pain.

Chronic Exposure Hazards: Repeated or prolonged skin contact may defat the skin and produce irritation and dermatitis. Prolonged exposure may cause adverse reproductive effects and visual disturbances. Chronic inhalation may cause peripheral nerve disorders and central nervous system effects. Laboratory tests have resulted in mutagenic effects. May affect the developing fetus. Chronic exposure produces peripheral neuropathy with effects including muscular weakness, paresthesia, numbing of the hands, feet, legs, and arms, unsteadiness, and difficulty walking and standing. Repeated exposure may cause nervous system abnormalities with muscle weakness and damage, motor incoordination, and sensation disturbances. Persons with pre-existing skin disorders or eye problems or impaired respiratory function may be more susceptible to the effects of the substance.

ACETONE * 67-64-1
Acute oral toxicity: LD50 Rat: 5,800 mg/kg
Acute inhalation toxicity: LC50 Rat: > 16,000 ppm, 4 h
Acute dermal toxicity: LD50 Rabbit: > 20,000 mg/kg
SAFETY DATA SHEET
DP 77 Industrial Spray Adhesive

Revision Date: October 9, 2018
Version #: 8.0
Supersedes Date: September 4, 2018

Single exposure risk: Targets nervous system and may cause drowsiness or dizziness. If a person shows signs of overexposure, remove to fresh air.

METHYL ACETATE 79-20-9
ACUTE ORAL: (LD50): 5001 mg/kg [Rat]
ACUTE DERMAL: (LD50): 5001 mg/kg [Rabbit]

PETROLEUM HYDROCARBON RESIN 68527-25-3
Exposure may cause skin and eye irritation.

Section 12 – Ecological Information

ALIPHATIC HYDROCARBON * 110-54-3
Ecotoxicity: Experimental studies involving Hexane show acute aquatic toxicity values of 2.1 mg/L and greater than 1000 mg/L.

Environmental Fate:
Persistence: Volatilization from soil surfaces is expected to be an important fate process. Hexane will be degraded in the atmosphere by reaction with hydroxyl radicals; the half-life of this reaction in air is estimated to be three days. Screening studies suggest that Hexane will undergo biodegradation in soil and water surfaces, but volatilization in expected be the predominant fate process in the environment. Hydrolysis is not expected to be an important environmental fate process.

Bioaccumulation: An estimated bioconcentration factor (BCF) of 2300 and log Kow of 3.9 for Hexane suggest the potential for bioconcentration in aquatic organisms is high. Metabolites may partially bioaccumulate in the lipid bilayer of fish tissues.

Mobility: Hexane is highly volatile and will partition rapidly in the air. When released into water, Hexane will be lost by volatilization and biodegradation. Hexane is expected to have high mobility in soils/sediments based on a Koc of 150. Volatilization from moist soil surfaces is expected to be an important fate process based on a Henry’s law constant of 1.83 atm-m3/mole. Hexane may volatilize from dry surfaces based on its vapor pressure.

ACETONE 67-64-1
Acute and Prolonged Toxicity to Fish
96 h LC 50 Fathead minnow (Pimephales promelas), : 8,733 - 9,482 mg/l Mortality
96 h LC 50 Bluegill (Lepomis macrochirus), : 8,300 mg/l Mortality
96 h LC 50 Rainbow trout,donaldson trout (Oncorhynchus mykiss), : 4,740 - 6,330 mg/l Mortality

Acute Toxicity to Aquatic Invertebrates
No data

Environmental fate and pathways
No data

If applicable, IARL, NPT and OSHA carcinogens and chemicals subject to the reporting requirements of SARA Title III, Section 313 are identified in Section III with an "*". Additional ecological information is Not Determined.

Section 13 – Disposal Considerations

Dispose of contents/container in accordance with local regulations.

WASTE DISPOSAL METHOD: Consult local authorities for proper waste disposal procedures. Empty de-pressurized containers cannot be reused. Cans which are pressurized or contain liquid must be disposed of in a permitted waste management facility. Consult Federal, State, and local disposal authorities for approved procedures.
Section 14 – Transport Information

DOT Proper Shipping Name: UN1950
Aerosols, flammable, (each not exceeding 1L capacity) 2.1

Section 15 – Regulatory Information

<table>
<thead>
<tr>
<th>CAS#</th>
<th>PEL</th>
<th>TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCARBON PROPELLANT</td>
<td>68746-86-8</td>
<td>NO DATA</td>
</tr>
<tr>
<td>ALIPHATIC HYDROCARBON *</td>
<td>110-54-3</td>
<td>500 PPM</td>
</tr>
<tr>
<td>STYRENE-ISOPRENE BLOCK</td>
<td>025038-32-8</td>
<td>NOT HAZARDOUS UNDER</td>
</tr>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>TWA 1000 PPM</td>
</tr>
<tr>
<td>METHYL ACETATE</td>
<td>79-20-9</td>
<td>200 PPM</td>
</tr>
<tr>
<td>PETROLEUM HYDROCARBON RESIN</td>
<td>68527-25-3</td>
<td>NOT ESTABLISHED</td>
</tr>
<tr>
<td>ROSIN ESTER</td>
<td>PROPRIETARY</td>
<td>NOT DETERMINED</td>
</tr>
</tbody>
</table>

WARNING: IN ACCORDANCE WITH PROP 65, THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS AND OTHER REPRODUCTIVE HARM.
If applicable, IARL, NPT and OSHA carcinogens and chemicals subject to the reporting requirements of SARA Title III, Section 313 are identified above with an "*

All material components are listed in the U.S. TSCA inventory.

Section 16 – Other Information

Consumer Product Safety Act Certification.
This product was evaluated by the manufacturer and is certified to be in compliance with the provisions of the Consumer Product Safety Act, the Federal Hazardous Substances Act, and the Poison Prevention Packaging Act, as applicable. The date of manufacture is stamped on the product container. No testing is required to certify compliance with the above mentioned regulation.

SDS Creation Date: September 4, 2018
SDS Revision Date: October 9, 2018
SDS Revision Notes: New Document Format
SDS Author: Technical Department

Disclaimer: The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to Design Polymerics from its suppliers, and because Design Polymerics has no control over the conditions of handling and use, Design Polymerics makes no warranty, express or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and Design Polymerics assumes no responsibility from use or reliance thereon. It is the responsibility of the user of Design Polymerics products to comply with all applicable Federal, State and Local Laws and Regulations.